



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-3**Job Sheet 180042**

split from
178494

Part No: D2230-3

Job Qty: 59 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	59 pcs	7/13/18	7/13/18	0.00	0.00	Purchasing		<i>18</i> OCT 1 2 2018
120	Packaging	59 pcs	7/13/18	7/13/18	0.00	0.00	Packaging2		<i>18</i> OCT 1 2 2018
130	QC	59 pcs	7/13/18	7/13/18	0.00	0.00	QC6		<i>9-89</i> OCT 2 2 2018
180	Packaging	59 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3	<i>ST52199</i>	<i>21</i> OCT 2 3 2018
190	QC21-SA	59 Ea	7/13/18	7/13/18	0.00	0.00	QC21		<i>21</i> OCT 2 3 2018

Part Op 90 - Issue P/O to Metec : _____ Manufacture as per dwg C of C is required

Descriptions: 120 - Ensure C of C is attach

190 - Original B/N is 148845 - w/o was closed and costed D2230-3 D2230-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2230-3P	Lug	59 pcs (1 ea)	90-Purchasing	<i>5117677</i>
D2423	Lug Extrusion	4.0297 ft (.0683 ea)	90-Purchasing	<i>5117678</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	D2230-3P	59	0	0
	D2423	4	301	0

Part Specifications

Specifications could not be found.

(TIME 8min)



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S117679



Part: D2230-3

Job No: 180042

Serial No/Batch: S117679

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/12/18

Plex 9/17/18 3:29 PM Dart Gagnon, Michelle

M 83983

START: 1:50

OUT: 3:00

FINISH: 2:20



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040086

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

PO No: PO040086

PO Date: 6/1/18

Due Date: 7/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
JUN 01 2018

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	7/9/18	200 pcs	0 pcs	200 pcs	\$13.80/pcs	\$2,760.00
Line Item Note w/o 178494 180042											
2	D3235-1P			Lug As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed	7/9/18	200 pcs	0 pcs	200 pcs	\$15.00/pcs	\$3,000.00
Line Item Note w/o 178500 180477											
Grand Total:										\$5,760.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/1/18 1:22 PM dart.lavoie.chantal

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 24102
Shipment Date: 09-Oct-2018
Ship Via: Pick up at METEC
Order Number: 1790
Order Date: 06/01/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040086 ✓
Terms: ?

----- Quantity -----								Job	
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>	DAS
1	59	59	0	0	EA	DART-D2230-3P Mounting Lug		1790-01	38 9-88

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
59	D2230-3	Mounting Lug	G	B101186	Unpainted	40086

MATERIAL: supplied by DART

DAS
38
9-88

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, October 9, 2018